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SEOKYUNG ENGINEERING CO.,LTD.

Machine-Specification

Quotation-no : SK-C-02-116

Plano- miller

Maker : Waldrich Coburg
Model : FP 250 NC/7M
Year of manufacture : 1991
Controler Sinumerik 880

Equipment :

Pallet changing system (3table)
Automatic tool changer 120pc
Attachments 15sets
Angular fixture
Ingersol tools

Technical-description :

Table size	2500×7000mm ✓
Max. distance between table and spindle	3500mm ✓
Max. distance between column	3350mm ✓
No. of tools	120PC ✓
Tool taper	ISO 60 ✓
Spindle power	75 Kw ✓
Max. work piece load	40 ton ✓
Total weight of machine	386 ton ✓
Diemensions	17400 × 9330 × 7890mm ✓
Travel	
Longitudinal movement of pallet (X)	7500mm ✓
Transverse movement of Ram (Y)	5900mm ✓
Vertical movement of Ram (Z)	1000mm ✓
Vertical movement of crossbeam (W)	3000mm ✓
Speeds of movement	
Longitudinal movement of pallet (X)	15000mm/min ✓
Traverse movement of Ram (Y)	10000mm/min ✓
Vertical movement of Ram(Z)	6000mm/min ✓
Vertical movement of crossbeam (W)	2000mm/min ✓